

CLAIMS:

1. An electrographic printing machine comprising:
  - a first photoconductive member;
  - an imaging device for recording a first latent image on said first photoconductive member to form a second developed image;
  - a first developer unit for developing said first latent image;
  - a second photoconductive member, closely adjacent to said first photoconductive member in a transfer region;
  - a second imaging device for recording a second latent image on said second photoconductive member;
  - a second developer unit for developing said second latent image to form a second developed image;
  - a first transfer station for transferring said second developed image on said second photoconductive member to said first photoconductive member; and
  - a second transfer station for transferring developed images on said first photoconductive member to a recording substrate.
2. The electrographic printing machine of claim 1, wherein said first transfer station includes a condition system for member for reducing electrostatic force on said first photoconductive member to improve transfer of said second developed image thereto.

3. The electrographic printing machine of claim 2, wherein said condition system includes a discharge device position before said first transfer station.

4. The electrographic printing machine of claim 1, wherein said first photoconductive member includes an individual addressable XXX for modifying electrostatic fields in said transfer area.

5. The electrographic printing machine of claim 1, wherein said first developer unit contains marking particle of a different color of said second developer unit.

6. The electrographic printing machine of claim 1, wherein said transfer station transfer said second develop image in the same image frame as said first develop image on said first photoconductive member.

7. The electrographic printing machine of claim 1, wherein said transfer station transfer said second develop image in an adjacent image frame as said first develop image on said first photoconductive member.

8. The electrographic printing machine of claim 1, further comprising a replaceable module including said second photoconductive member and said second developer unit, said replaceable module is replaceable with a second replaceable module.